

# Service Service Service



# Service Manual

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**CLASS 1  
LASER PRODUCT**

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## SPECIFICATIONS

### AMPLIFIER

Output power .....	2 x 4W RMS
Signal-to-noise ratio .....	≥ 60 dBA (IEC)
Frequency response .....	125 – 16000 Hz
Impedance loudspeakers .....	4Ω

### CD PLAYER

Frequency range .....	125 – 16000 Hz
Signal-to-noise ratio .....	65 dBA

### TUNER

FM wave range .....	87.5 – 108 MHz
MW wave range .....	531 – 1602 kHz
Sensitivity at 75 Ω	
– FM 26 dB sensitivity .....	20 µV
– MW 26 dB sensitivity .....	5 mV/m
Total harmonic distortion .....	≤ 5%

### TAPE DECK

Frequency response	
Normal tape (type I) .....	125 – 8000 Hz (8 dB)
Signal-to-noise ratio	
Normal tape (type I) .....	40 dBA
Wow and flutter .....	≤ 0.4% JIS

### SPEAKERS

Bass reflex system	
Dimensions (w x h x d) .....	146 x 228 x 160 (mm)

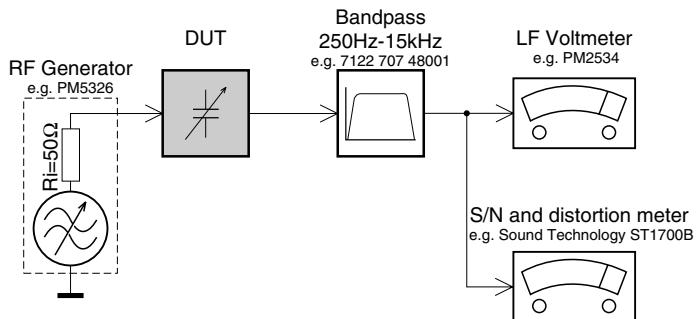
### GENERAL INFORMATION

AC Power .....	220 – 230 V / 50 Hz
Dimensions (w x h x d) .....	146 x 228 x 216(mm)
Weight (with/without speakers) .....	approx. 4.4 / 2.0 kg
Power consumption	
Active .....	30 W
Standby .....	< 5 W
Eco Power Standby .....	< 1 W

***Specifications and external appearance are subject to change without notice.***

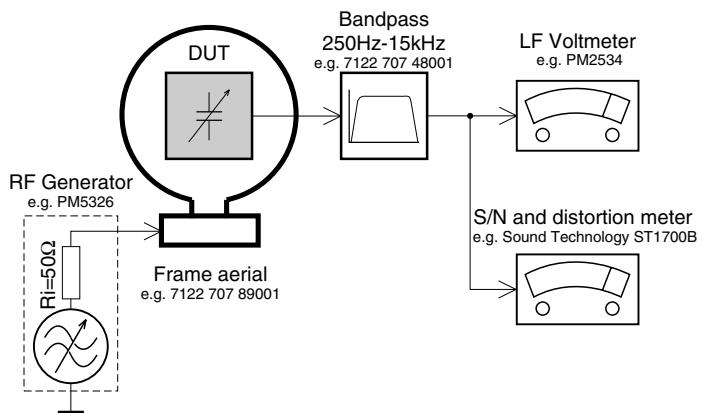
## MEASUREMENT SETUP

### Tuner FM



Use a bandpass filter to eliminate hum (50Hz, 100Hz) and disturbance from the pilottone (19kHz, 38kHz).

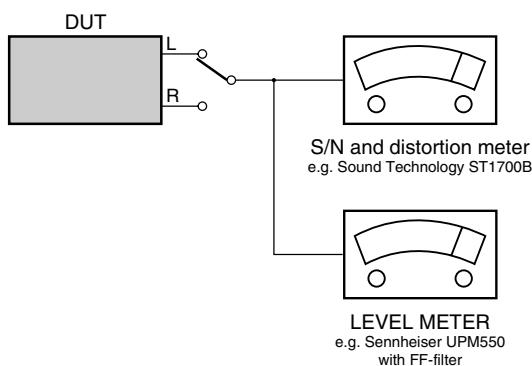
### Tuner AM (MW,LW)



To avoid atmospheric interference all AM-measurements have to be carried out in a Faraday's cage.  
Use a bandpass filter (or at least a high pass filter with 250Hz) to eliminate hum (50Hz, 100Hz).

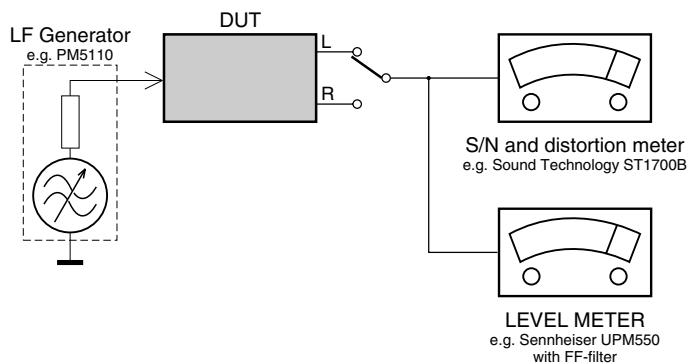
### CD

Use Audio Signal Disc SBC429 4822 397 30184  
(replaces test disc 3)



### Recorder

Use Universal Test Cassette **CrO<sub>2</sub>** SBC419 4822 397 30069  
or Universal Test Cassette **Fe** SBC420 4822 397 30071



## SERVICE AIDS

### Service Tools:

Universal Torx driver holder .....	4822 395 91019
Torx bit T10 150mm .....	4822 395 50456
Torx driver set T6 - T20 .....	4822 395 50145
Torx driver T10 extended .....	4822 395 50423

### Cassette:

SBC419 Test cassette CrO2 .....	4822 397 30069
SBC420 Test cassette Fe .....	4822 397 30071
MTT150 Dolby level 200nWb/M .....	4822 397 30271

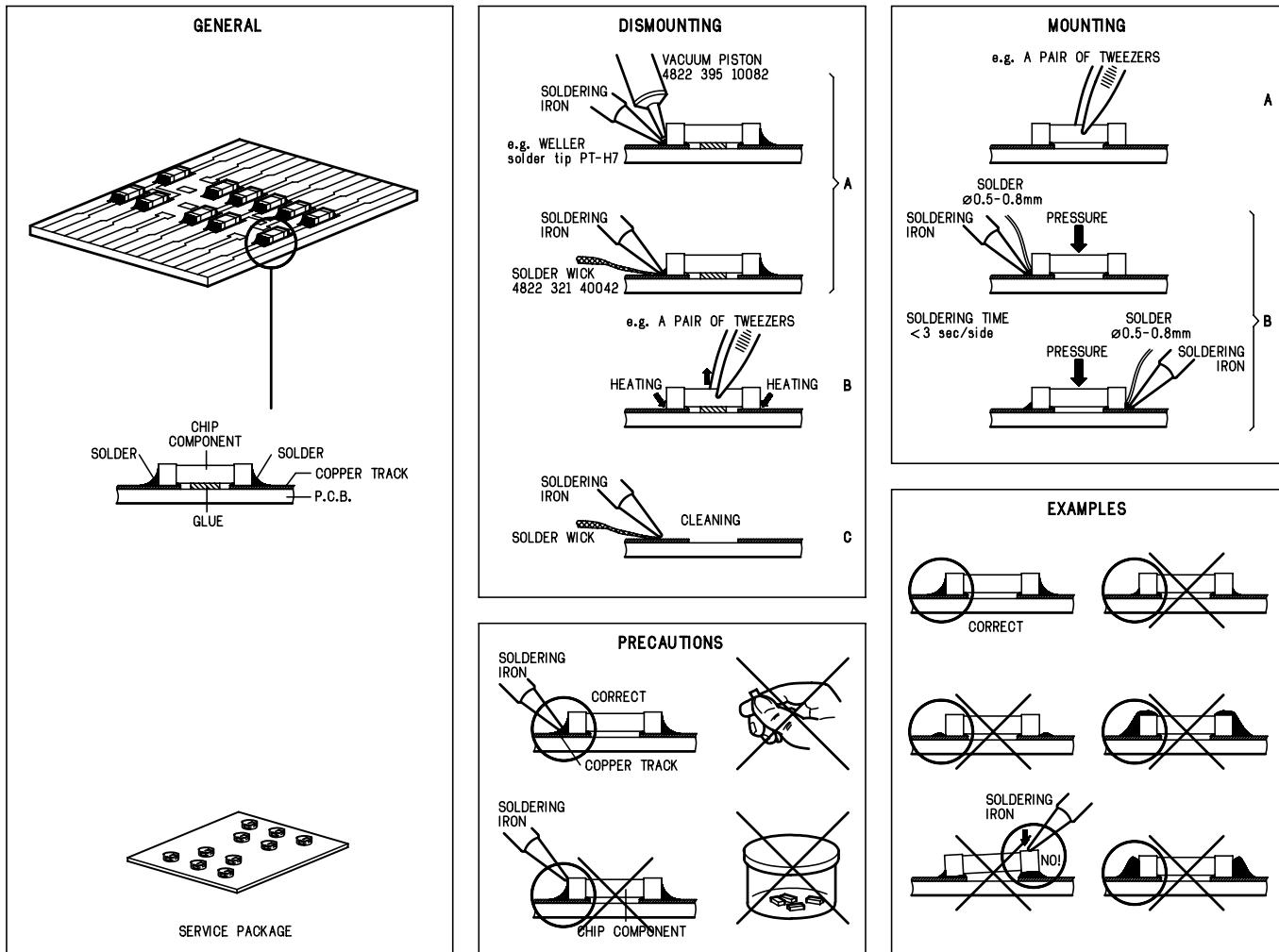
### Compact Disc:

SBC426/426A Test disc 5 + 5A .....	4822 397 30096
SBC442 Audio Burn-in Test disc 1kHz .....	4822 397 30155
SBC429 Audio Signals disc .....	4822 397 30184
Dolby Pro-logic Test Disc .....	4822 395 10216

### ESD Equipment:

Anti-static table mat - large 1200x650x1.25mm .....	4822 466 10953
Anti-static table mat - small 600x650x1.25mm .....	4822 466 10958
Anti-static wristband .....	4822 395 10223
Connector box (1MΩ) .....	4822 320 11307
Extension cable (to connect wristband to conn. box) .....	4822 320 11305
Connecting cable (to connect table mat to conn. box) .....	4822 320 11306
Earth cable (to connect product to mat or box) ....	4822 320 11308
Complete kit ESD3 (combining all above products) .....	4822 320 10671
Wristband tester .....	4822 344 13999

## HANDLING CHIP COMPONENTS



## GB WARNING

All ICs and many other semi-conductors are susceptible to electrostatic discharges (ESD). Careless handling during repair can reduce life drastically.

When repairing, make sure that you are connected with the same potential as the mass of the set via a wrist wrap with resistance. Keep components and tools also at this potential.

## ESD



## F ATTENTION

Tous les IC et beaucoup d'autres semi-conducteurs sont sensibles aux décharges statiques (ESD).

Leur longévité pourrait être considérablement écourtée par le fait qu'aucune précaution n'est prise à leur manipulation.

Lors de réparations, s'assurer de bien être relié au même potentiel que la masse de l'appareil et enfile le bracelet serti d'une résistance de sécurité.

Veiller à ce que les composants ainsi que les outils que l'on utilise soient également à ce potentiel.

## D WARNUNG

Alle ICs und viele andere Halbleiter sind empfindlich gegenüber elektrostatischen Entladungen (ESD).  
Unsorgfältige Behandlung im Reparaturfall kann die Lebensdauer drastisch reduzieren.  
Veranlassen Sie, dass Sie im Reparaturfall über ein Pulsarmband mit Widerstand verbunden sind mit dem gleichen Potential wie die Masse des Gerätes.  
Bauteile und Hilfsmittel auch auf dieses gleiche Potential halten.

## NL WAARSCHUWING

Alle IC's en vele andere halfgeleiders zijn gevoelig voor electrostatische ontladingen (ESD).  
Onzorgvuldig behandelen tijdens reparatie kan de levensduur drastisch doen verminderen.  
Zorg ervoor dat u tijdens reparatie via een polsband met weerstand verbonden bent met hetzelfde potentiaal als de massa van het apparaat.  
Houd componenten en hulpmiddelen ook op ditzelfde potentiaal.

## I AVVERTIMENTO

Tutti IC e parecchi semi-conduttori sono sensibili alle scariche statiche (ESD).  
La loro longevità potrebbe essere fortemente ridotta in caso di non osservazione della più grande cauzione alla loro manipolazione.  
Durante le riparazioni occorre quindi essere collegato allo stesso potenziale che quello della massa dell'apparecchio tramite un braccialetto a resistenza.  
Assicurarsi che i componenti e anche gli utensili con quali si lavora siano anche a questo potenziale.

## GB

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified, be used

Safety components are marked by the symbol  $\Delta$ .

## NL

Veiligheidsbepalingen vereisen, dat het apparaat bij reparatie in zijn oorspronkelijke toestand wordt teruggebracht en dat onderdelen, identiek aan de gespecificeerde, worden toegepast.

De Veiligheidsonderdelen zijn aangeduid met het symbool  $\Delta$

## F

Les normes de sécurité exigent que l'appareil soit remis à l'état d'origine et que soient utilisées les pièces de rechange identiques à celles spécifiées.

Less composants de sécurité sont marqués  $\Delta$

## D

Bei jeder Reparatur sind die geltenden Sicherheitsvorschriften zu beachten. Der Original zustand des Geräts darf nicht verändert werden; für Reparaturen sind Original-Ersatzteile zu verwenden.

Sicherheitsbauteile sind durch das Symbol  $\Delta$  markiert.

## I

Le norme di sicurezza esigono che l'apparecchio venga rimesso nelle condizioni originali e che siano utilizzati i pezzi di ricambio identici a quelli specificati.

Componenti di sicurezza sono marcati con  $\Delta$

## GB

After servicing and before returning set to customer perform a leakage current measurement test from all exposed metal parts to earth ground to assure no shock hazard exist. The leakage current must not exceed 0.5mA.



## GB Warning !

Invisible laser radiation when open.  
Avoid direct exposure to beam.

## S Varning !

Osynlig laserstrålning när apparaten är öppnad och spärren är urkopplad. Betrakta ej strålen.

## SF Varoitus !

Avatussa laitteessa ja suojalukiukseen ohittaaessa olet alittiina näkymättömälle laserisäteilylle. Älä katso sääteeseen!

## DK Advarse !

Usynlig laserstrålning ved åbning når sikkerhedsafbrydere er ude af funktion. Undgå udsættelse for stråling.

## F

"Pour votre sécurité, ces documents doivent être utilisés par des spécialistes agréés, seuls habilités à réparer votre appareil en panne".

## INFORMATION ABOUT LEAD-FREE SOLDERING

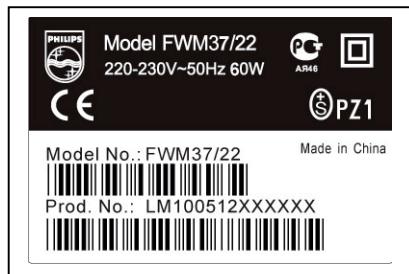
Philips CE is producing lead-free sets from 1.1.2005 onwards.

### IDENTIFICATION:

Regardless of special logo (not always indicated) one must treat all sets from **1 Jan 2005** onwards, according next rules:



### Example S/N:



Bottom line of typeplate gives a 14-digit S/N. Digit 5&6 is the year, digit 7&8 is the week number, so in this case 2005 wk12

So from **0501** onwards = from 1 Jan 2005 onwards

***Important note: In fact also products of year 2004 must be treated in this way as long as you avoid mixing solder-alloys (leaded/ lead-free). So best to always use SAC305 and the higher temperatures belong to this.***

Due to lead-free technology some rules have to be respected by the workshop during a repair:

- Use only lead-free solder alloy Philips SAC305 with order code 0622 149 00106. If lead-free solder-paste is required, please contact the manufacturer of your solder-equipment. In general use of solder-paste within workshops should be avoided because paste is not easy to store and to handle.
- Use only adequate solder tools applicable for lead-free solder alloy. The solder tool must be able
  - To reach at least a solder-temperature of 400°C,
  - To stabilize the adjusted temperature at the solder-tip
  - To exchange solder-tips for different applications.
- Adjust your solder tool so that a temperature around 360°C – 380°C is reached and stabilized at the solder joint. Heating-time of the solder-joint should not exceed ~ 4 sec. Avoid temperatures above 400°C otherwise wear-out of tips will rise drastically and flux-fluid will be destroyed. To avoid wear-out of tips switch off un-used equipment, or reduce heat.
- Mix of lead-free solder alloy / parts with leaded solder alloy / parts is possible but PHILIPS recommends strongly to avoid mixed solder alloy types (leaded and lead-free).
 

If one cannot avoid or does not know whether product is lead-free, clean carefully the solder-joint from old solder alloy and re-solder with new solder alloy (SAC305).
- Use only original spare-parts listed in the Service-Manuals. Not listed standard-material (commodities) has to be purchased at external companies.
- Special information for BGA-ICs:
  - always use the 12nc-recognizable soldering temperature profile of the specific BGA (for de-soldering always use the lead-free temperature profile, in case of doubt)
  - lead free BGA-ICs will be delivered in so-called 'dry-packaging' (sealed pack including a silica gel pack) to protect the IC against moisture. After opening, dependent of MSL-level seen on indicator-label in the bag, the BGA-IC possibly still has to be baked dry. (MSL=Moisture Sensitivity Level). This will be communicated via AYS-website.

Do not re-use BGAs at all.
- For sets produced before 1.1.2005 (except products of 2004), containing leaded solder-alloy and components, all needed spare-parts will be available till the end of the service-period. For repair of such sets nothing changes.
- On our website [www.atyourservice.ce.Philips.com](http://www.atyourservice.ce.Philips.com) you find more information to:
  - \* BGA-de-/soldering (+ baking instructions)
  - \* Heating-profiles of BGAs and other ICs used in Philips-sets

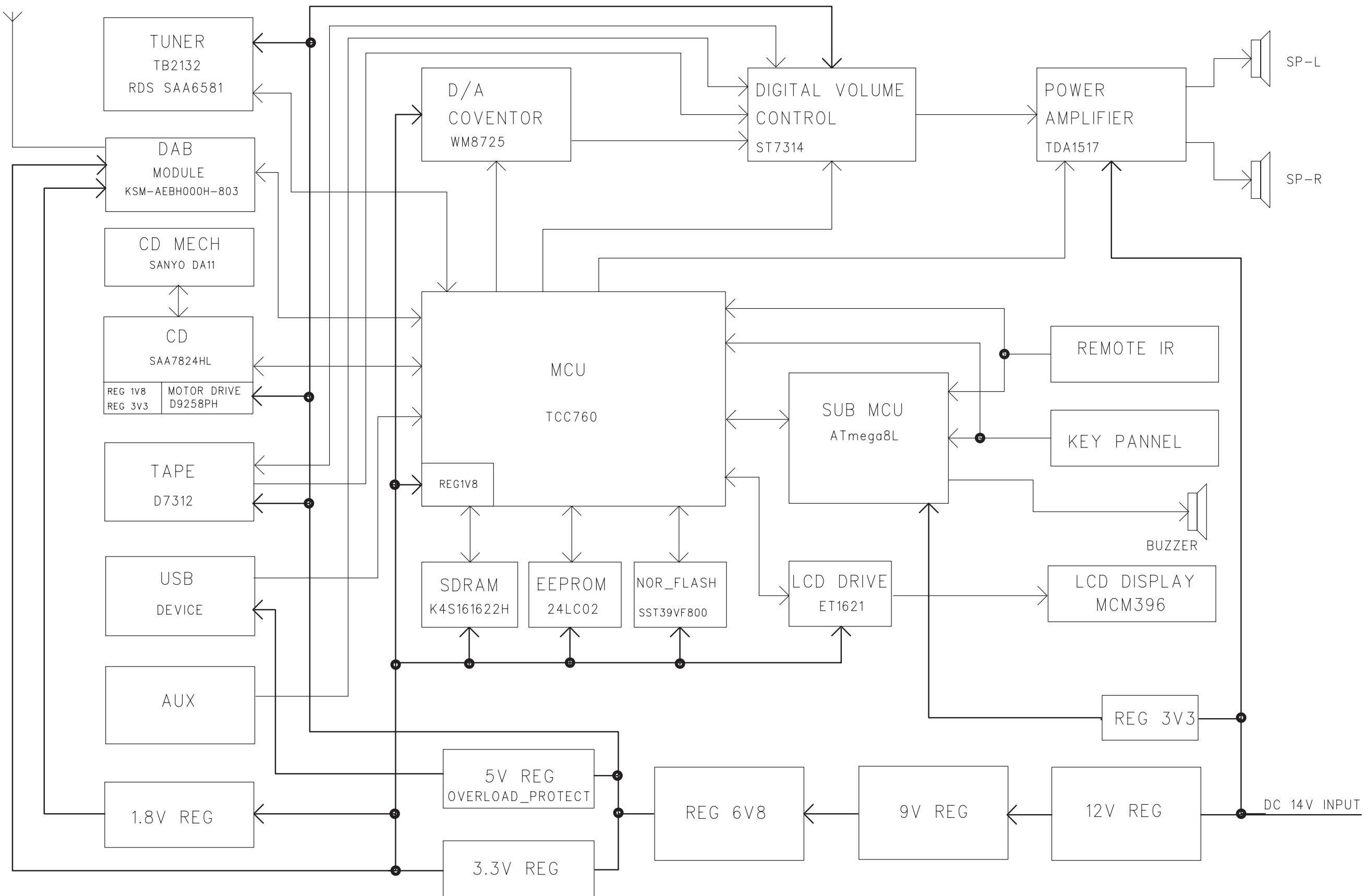
You will find this and more technical information within the "magazine", chapter "workshop news".

For additional questions please contact your local repair-helpdesk.

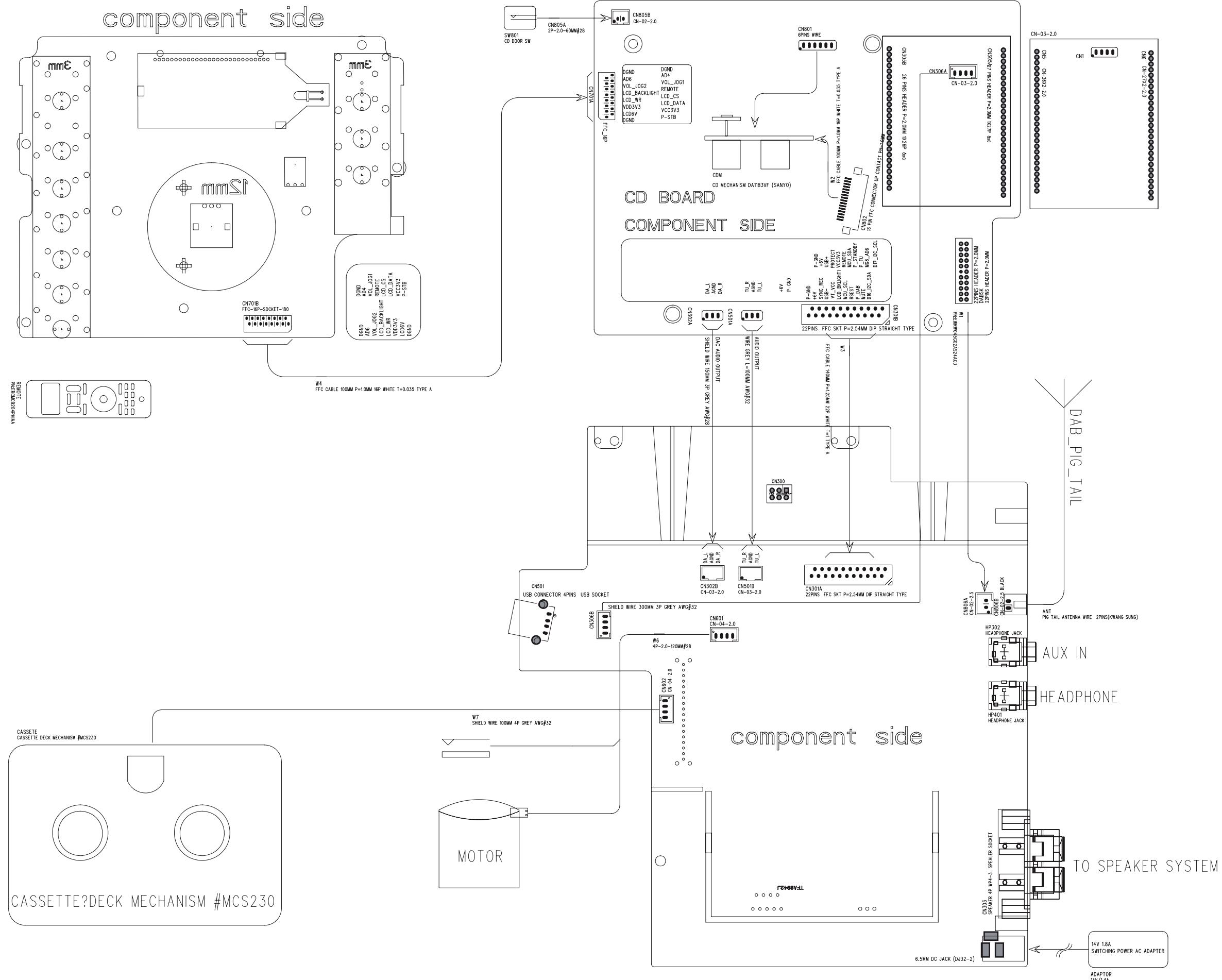
## SERVICE INSTRUCTION

Safety regulations require that after a repair, the set must be returned in its original condition. Pay in particular attention to the following points:

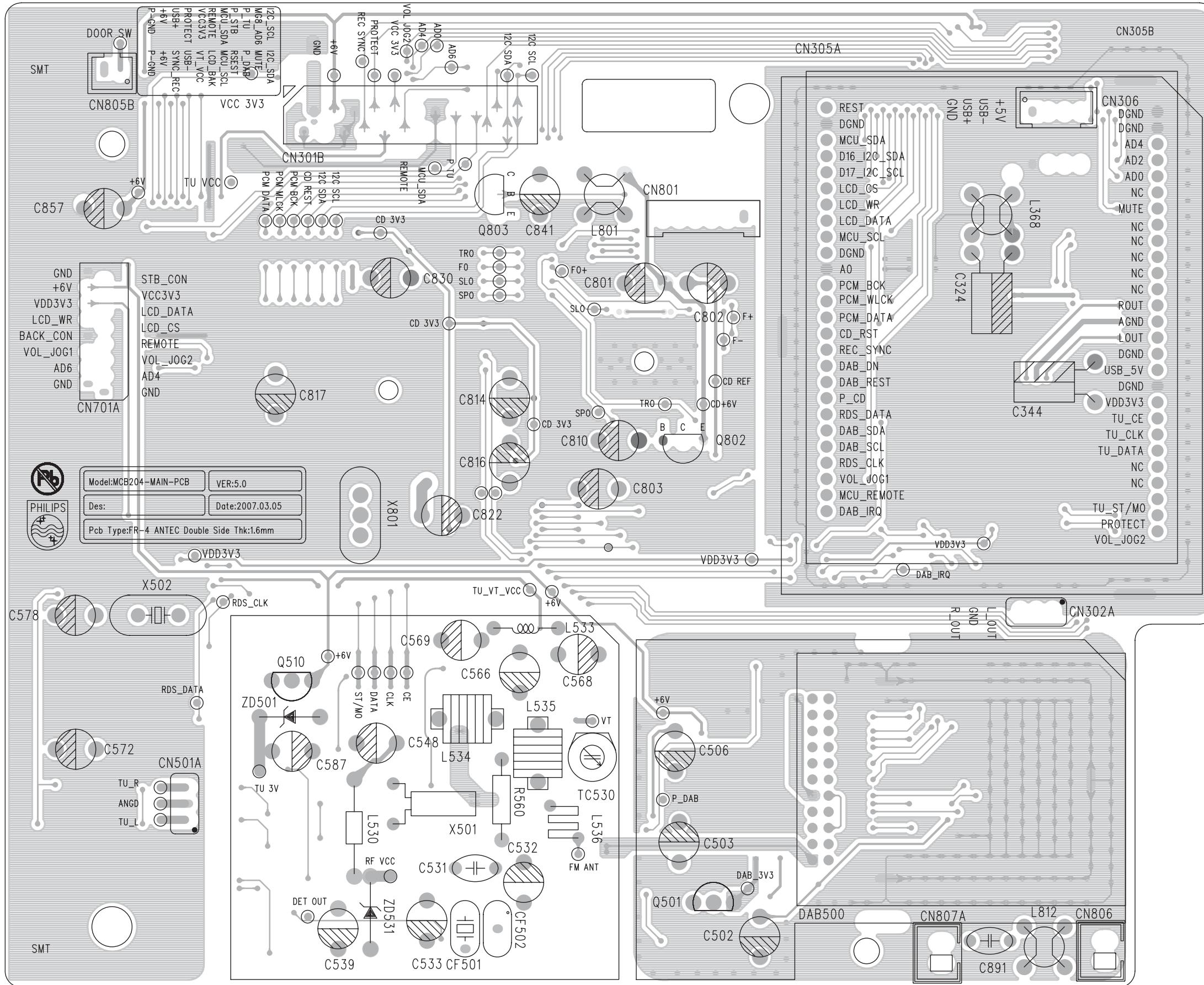
- Route the wire trees correctly and fix them with the mounted cable clamps.
- Check the insulation of the AC Power lead for external damage.
- Check the strain relief of the AC Power cord for proper function.
- Check the electrical DC resistance between the AC Power Plug and the secondary side (only for sets which have a AC Power isolated power supply):
- Unplug the AC Power cord and connect a wire between the two pins of the AC Power plug.
- Set the AC Power switch to the "on" position (keep the AC Power cord unplugged!).
- Measure the resistance value between the pins of the AC Power plug and the metal shielding of the tuner or the aerial connection on the set. The reading should be larger than 4.5 Mohm (For U.S. it should be between 4.2 Mohm and 12 Mohm).
- Switch "off" the set, and remove the wire between the two pins of the AC Power plug.
- Check the cabinet for defects, to avoid touching of any inner parts by the customer.

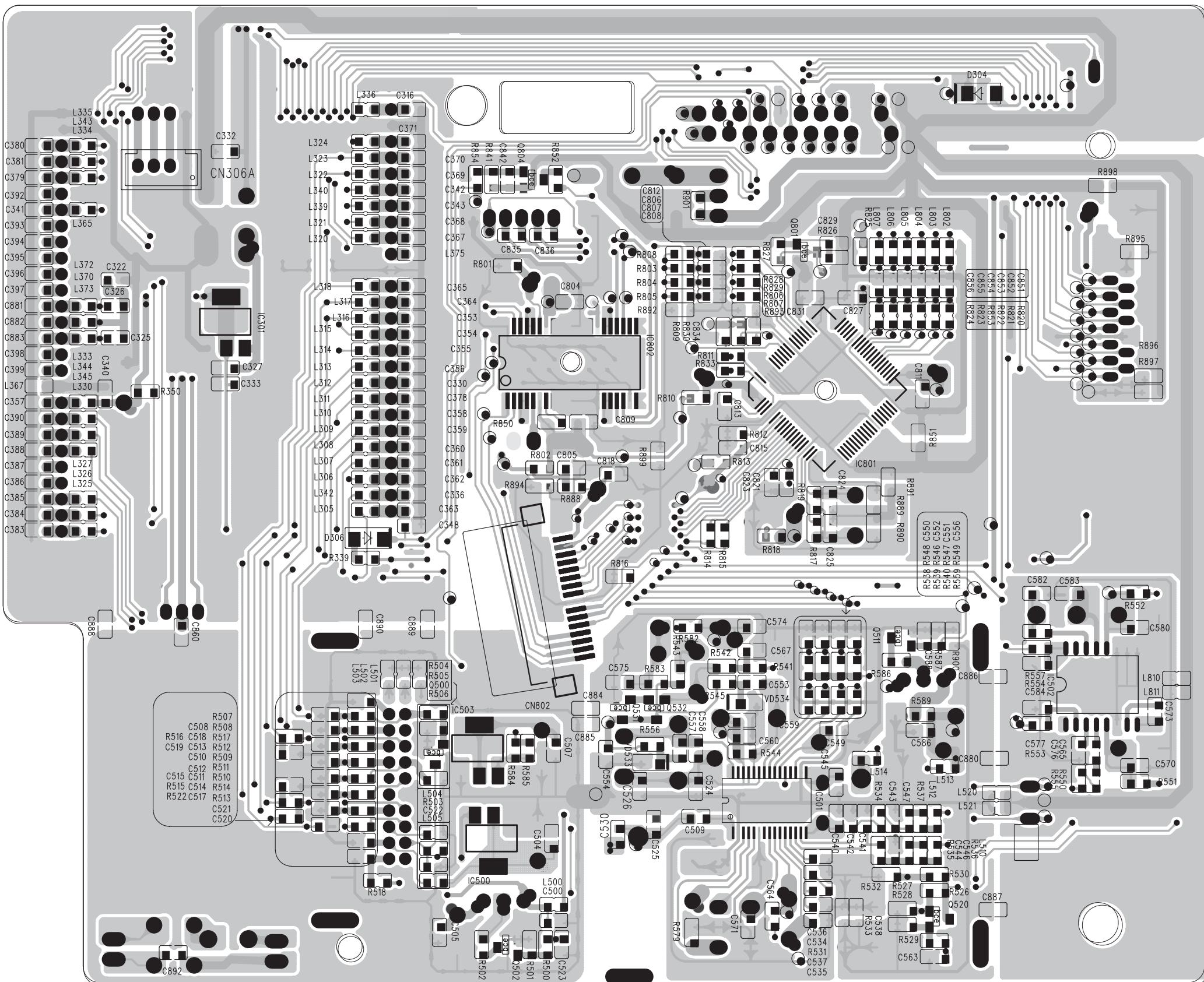
**SET BLOCK DIAGRAM**

## SET WIRING DIAGRAM

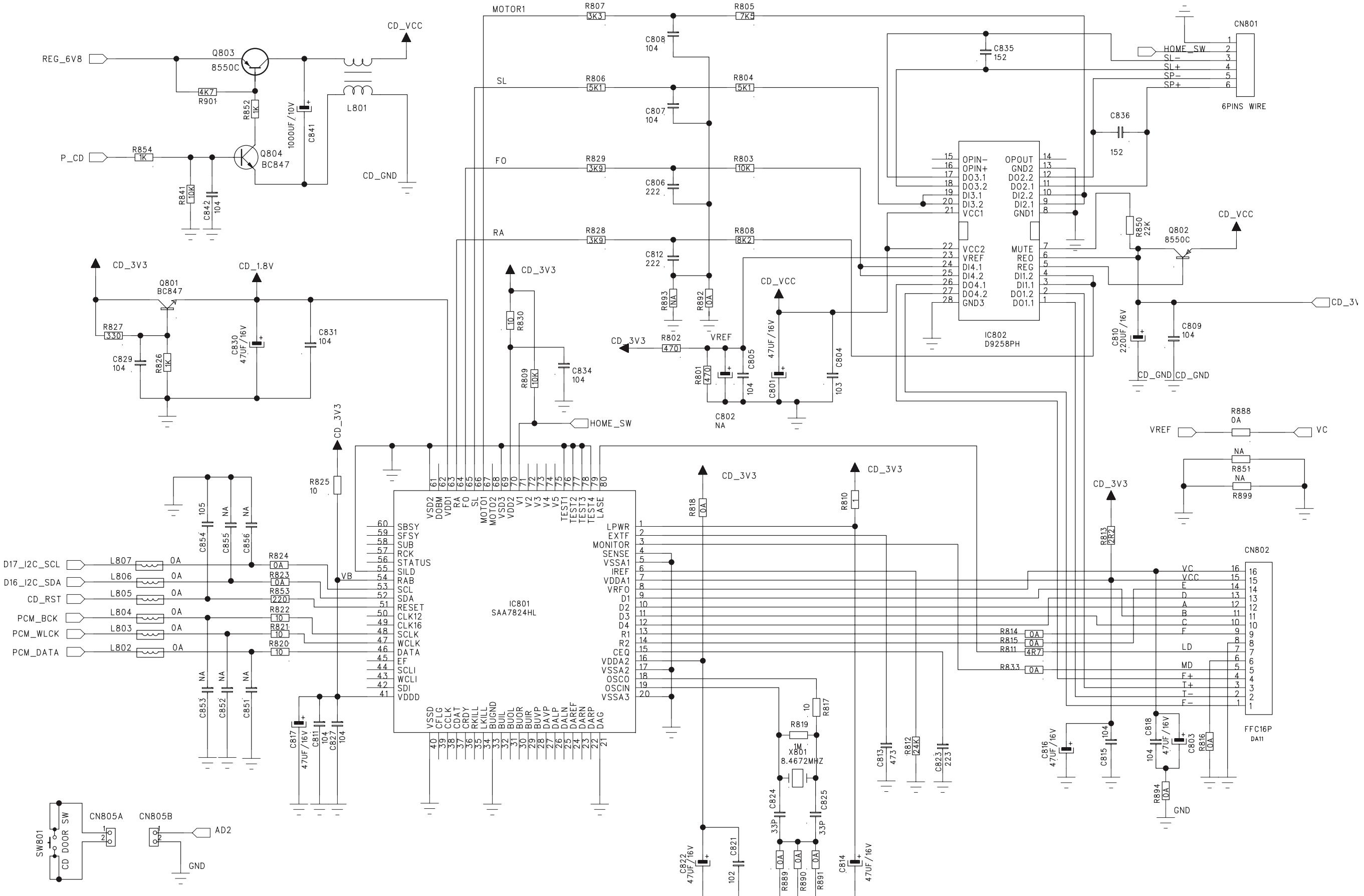


## PCB LAYOUT - MAIN BOARD (TOP VIEW)

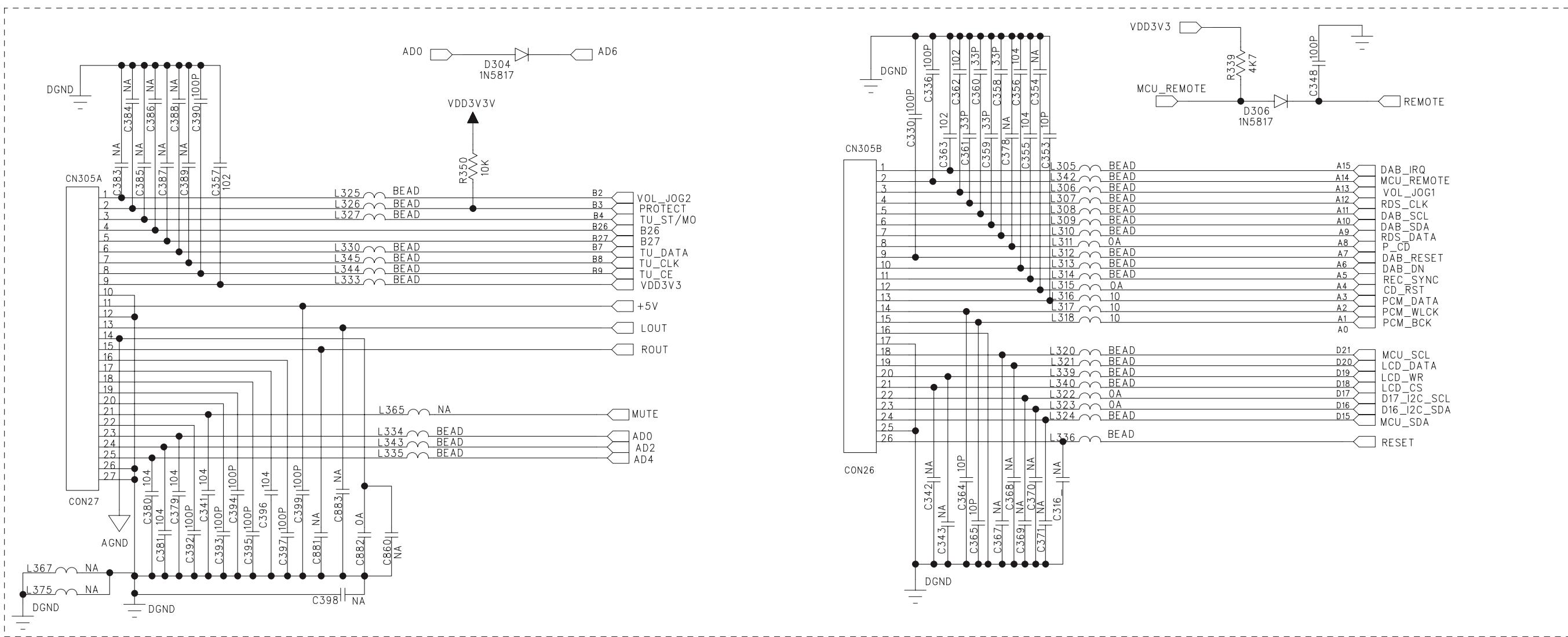
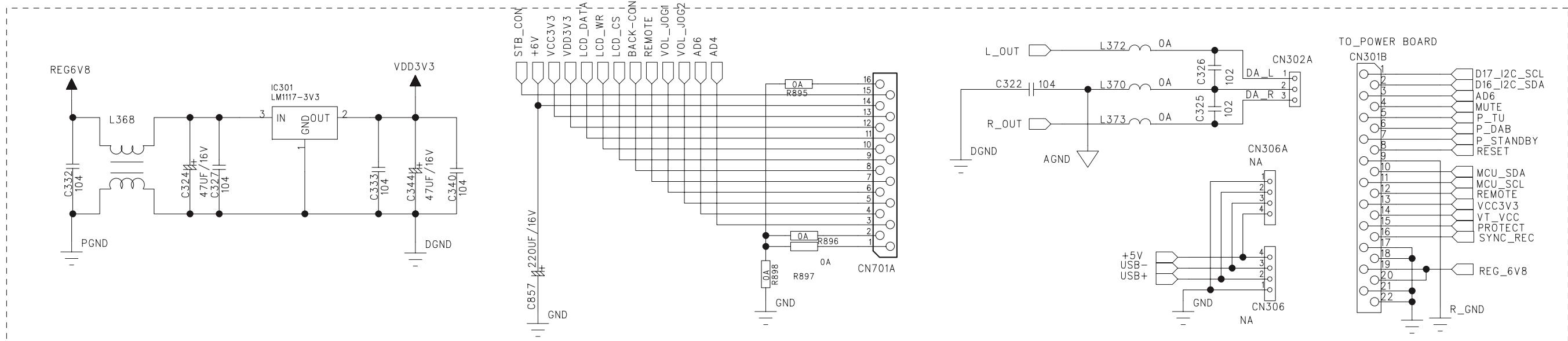


**PCB LAYOUT - MAIN BOARD (BOTTOM VIEW)**

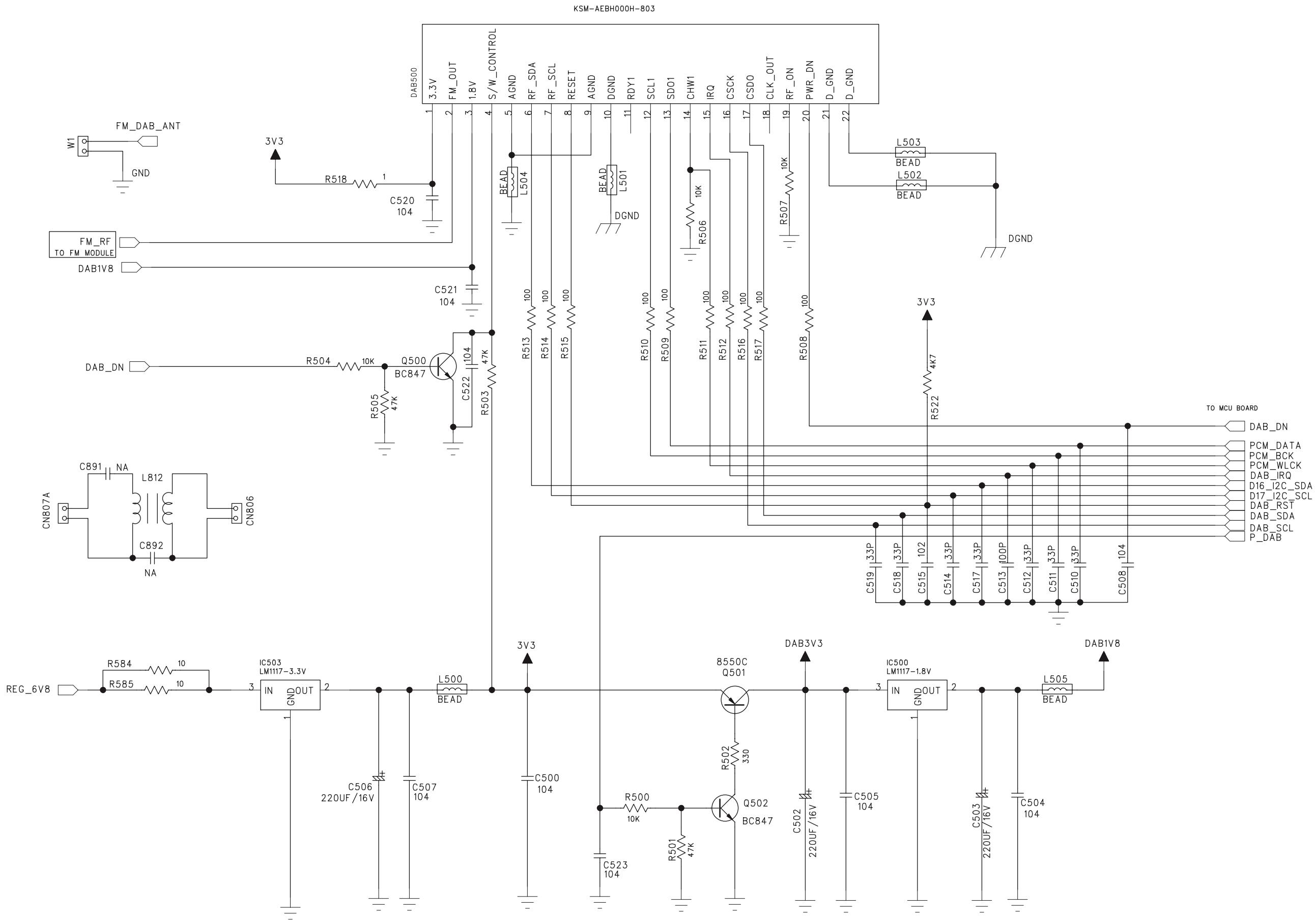
## CIRCUIT DIAGRAM - MAIN BOARD CD MP3 PART



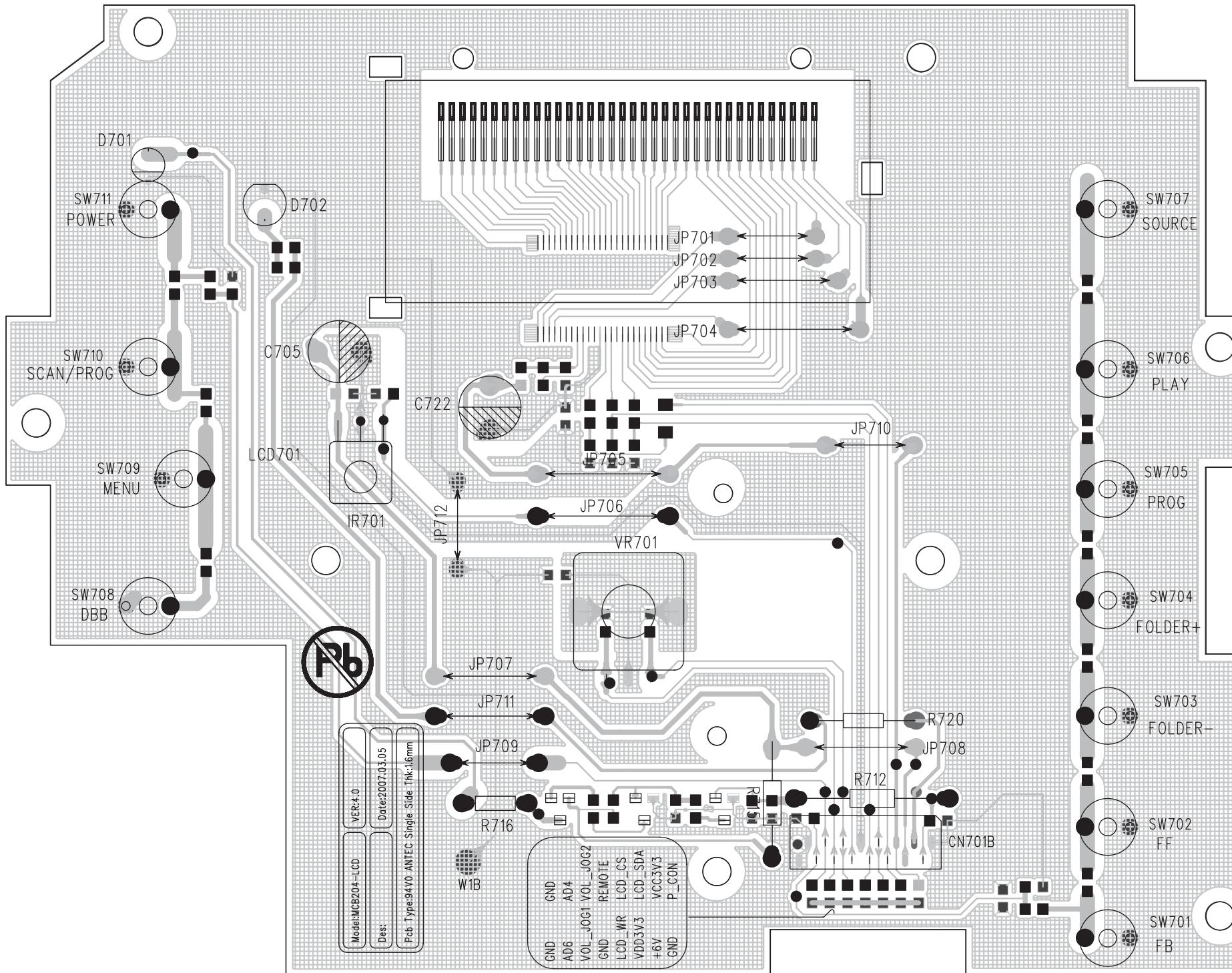
## CIRCUIT DIAGRAM - MAIN BOARD INTERFACE ACE PART

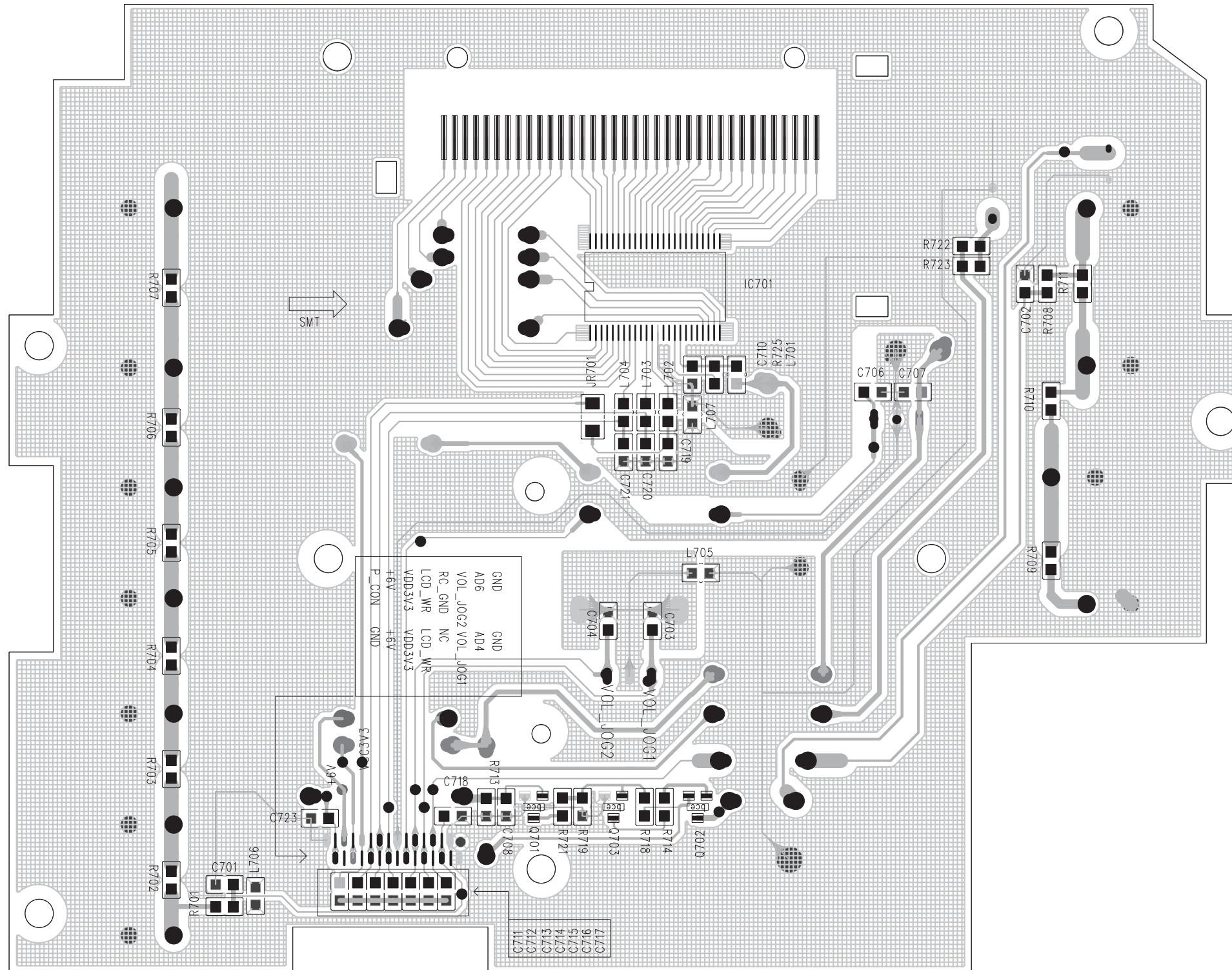


## CIRCUIT DIAGRAM - MAIN BOARD DAB PART

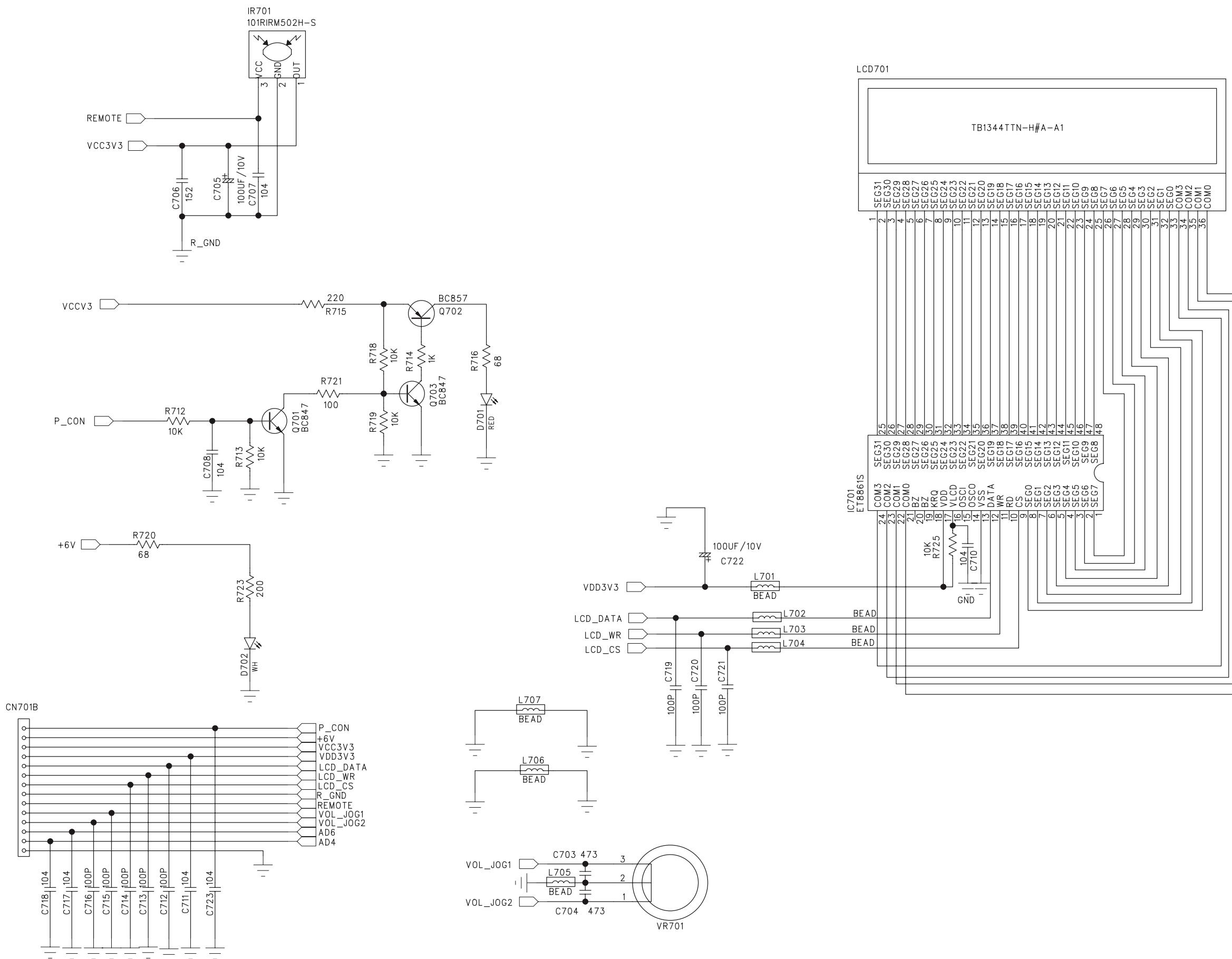


## PCB LAYOUT - FRONT (LCD) BOARD (TOP VIEW)

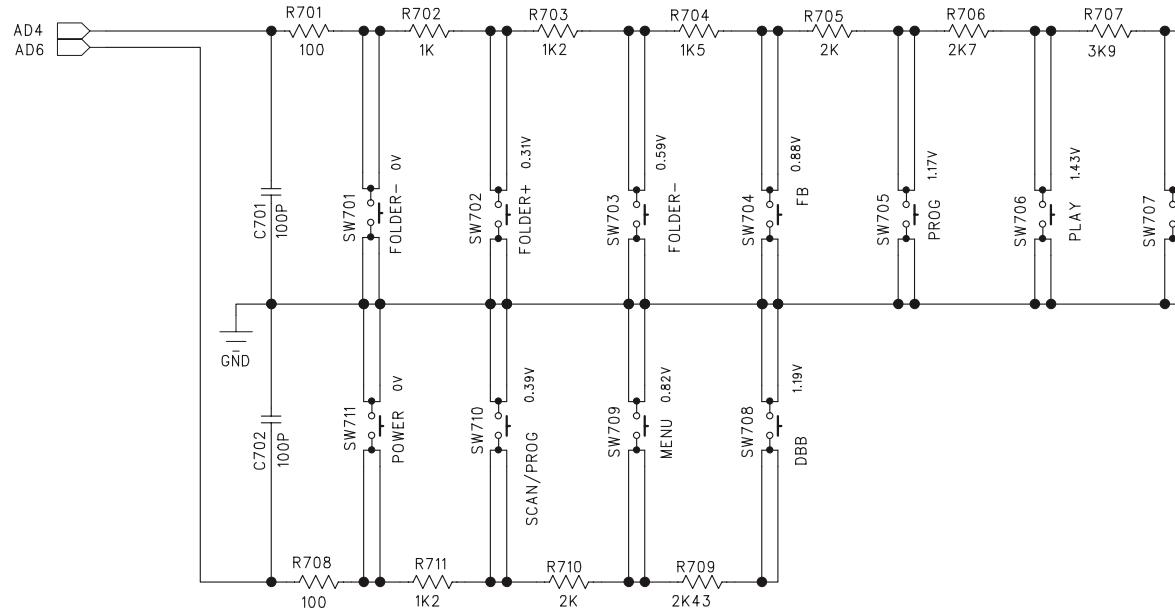


**PCB LAYOUT - FRONT (LCD) BOARD (BOTTOM VIEW)**

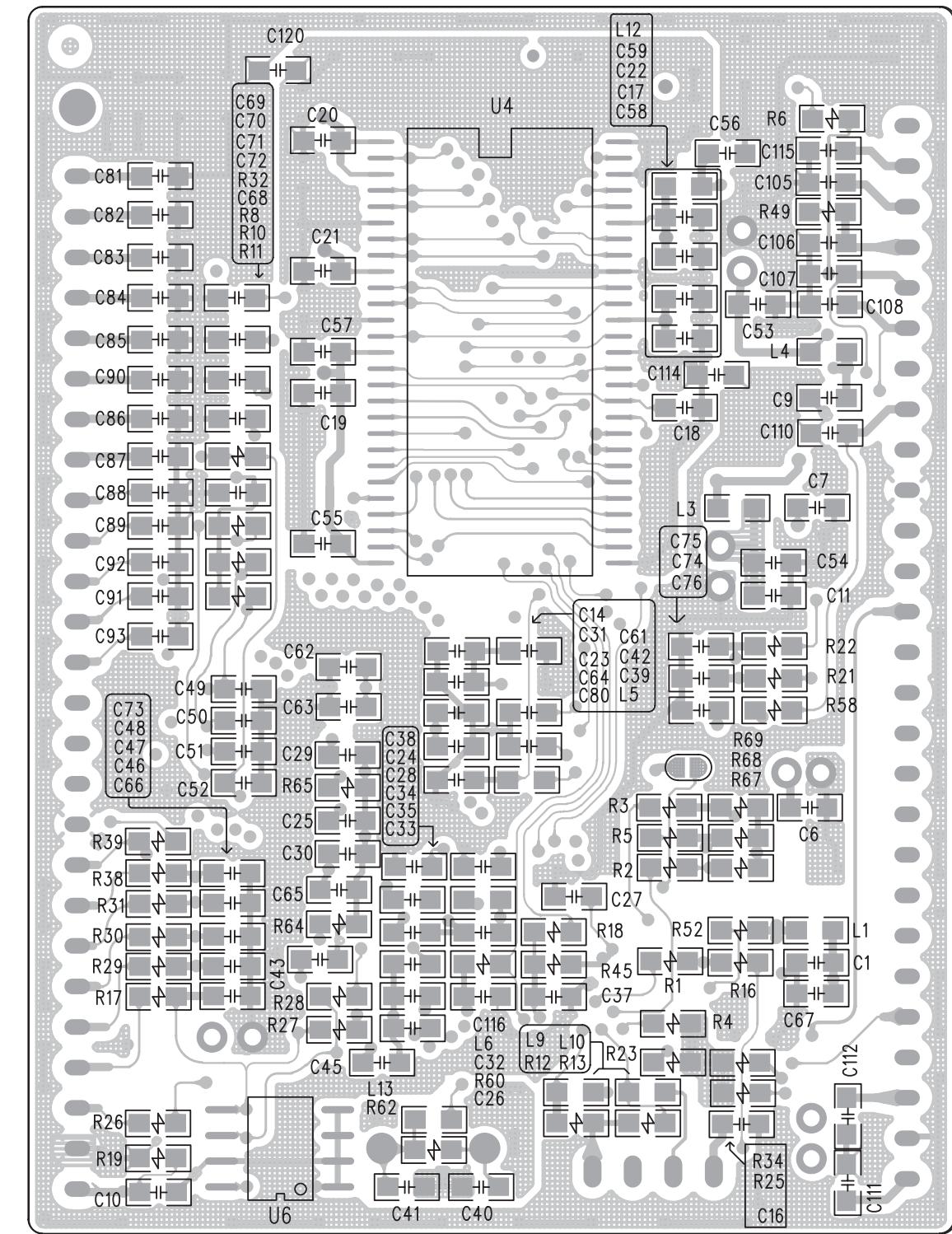
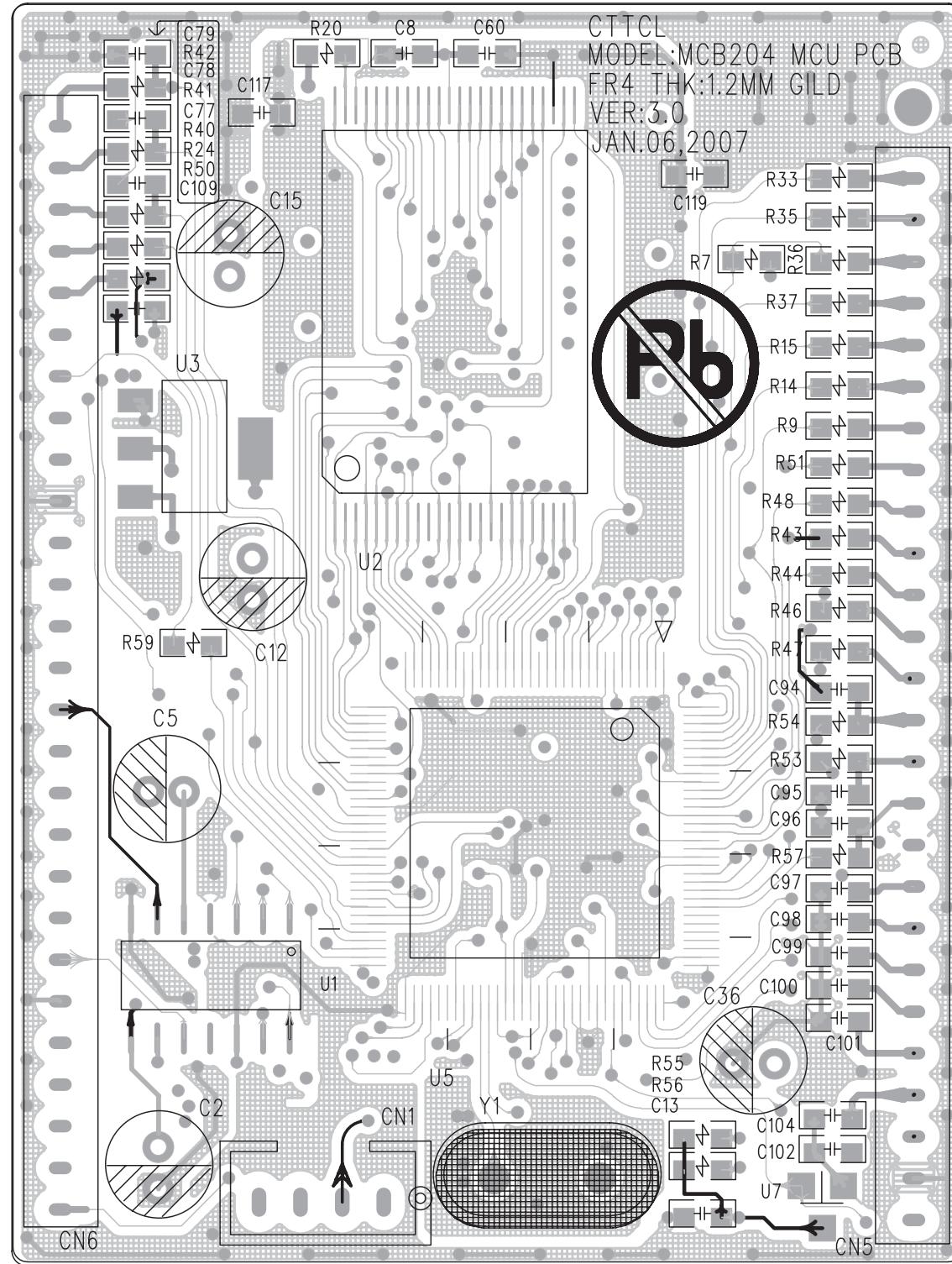
## CIRCUIT DIAGRAM - FRONT (LCD) BOARD



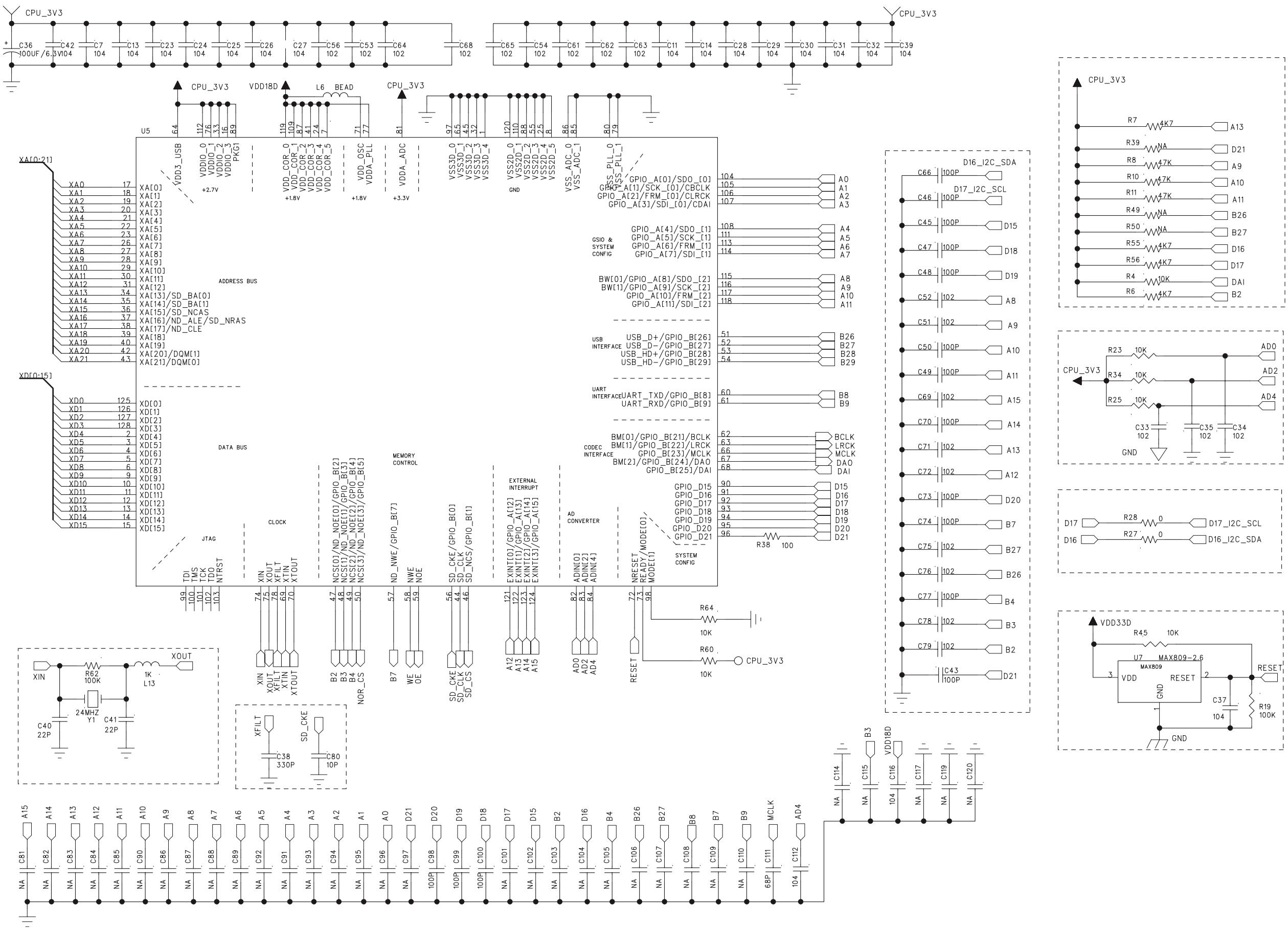
**CIRCUIT DIAGRAM - FRONT (LCD) BOARD  
KEY PART**



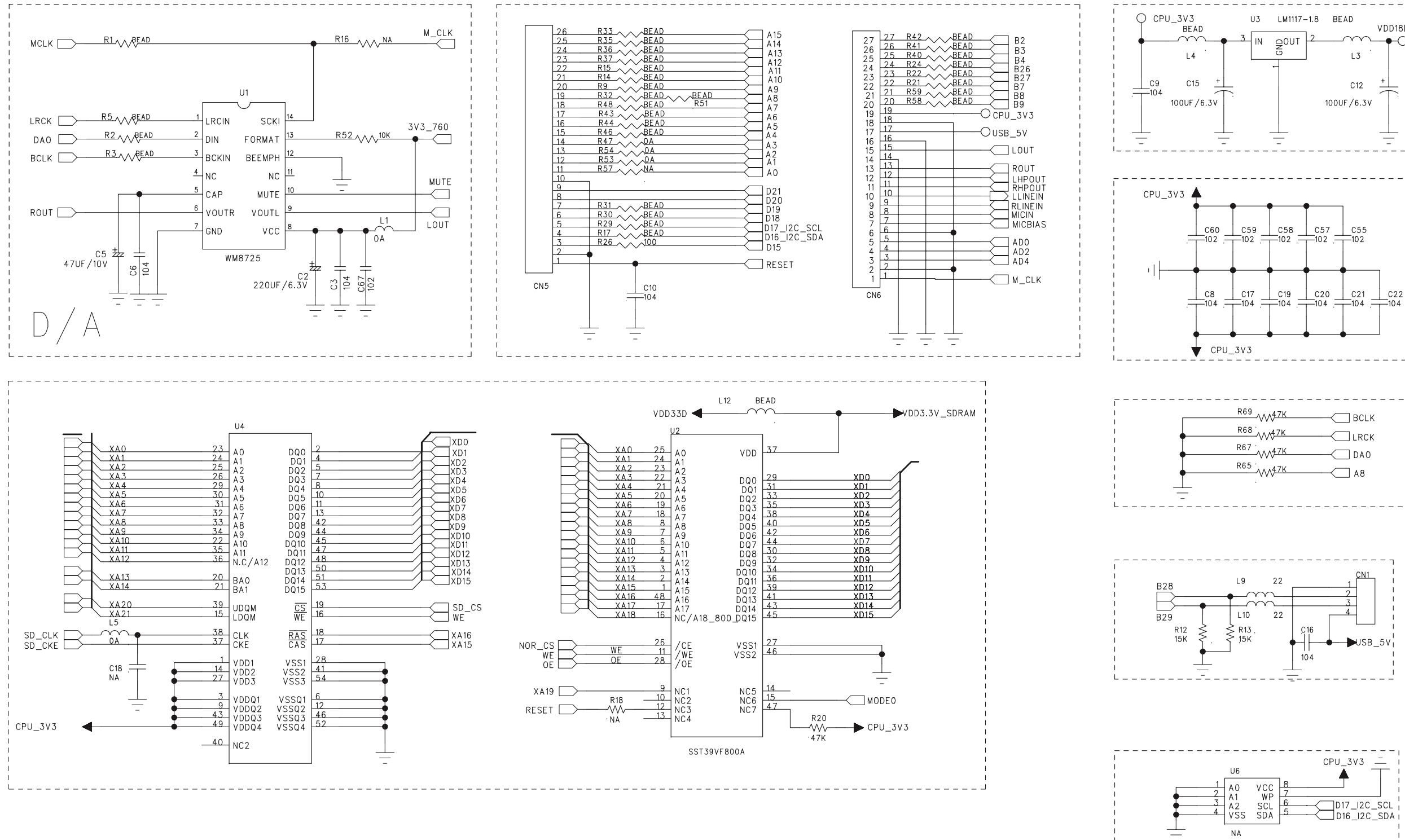
## PCB LAYOUT - MCU BOARD



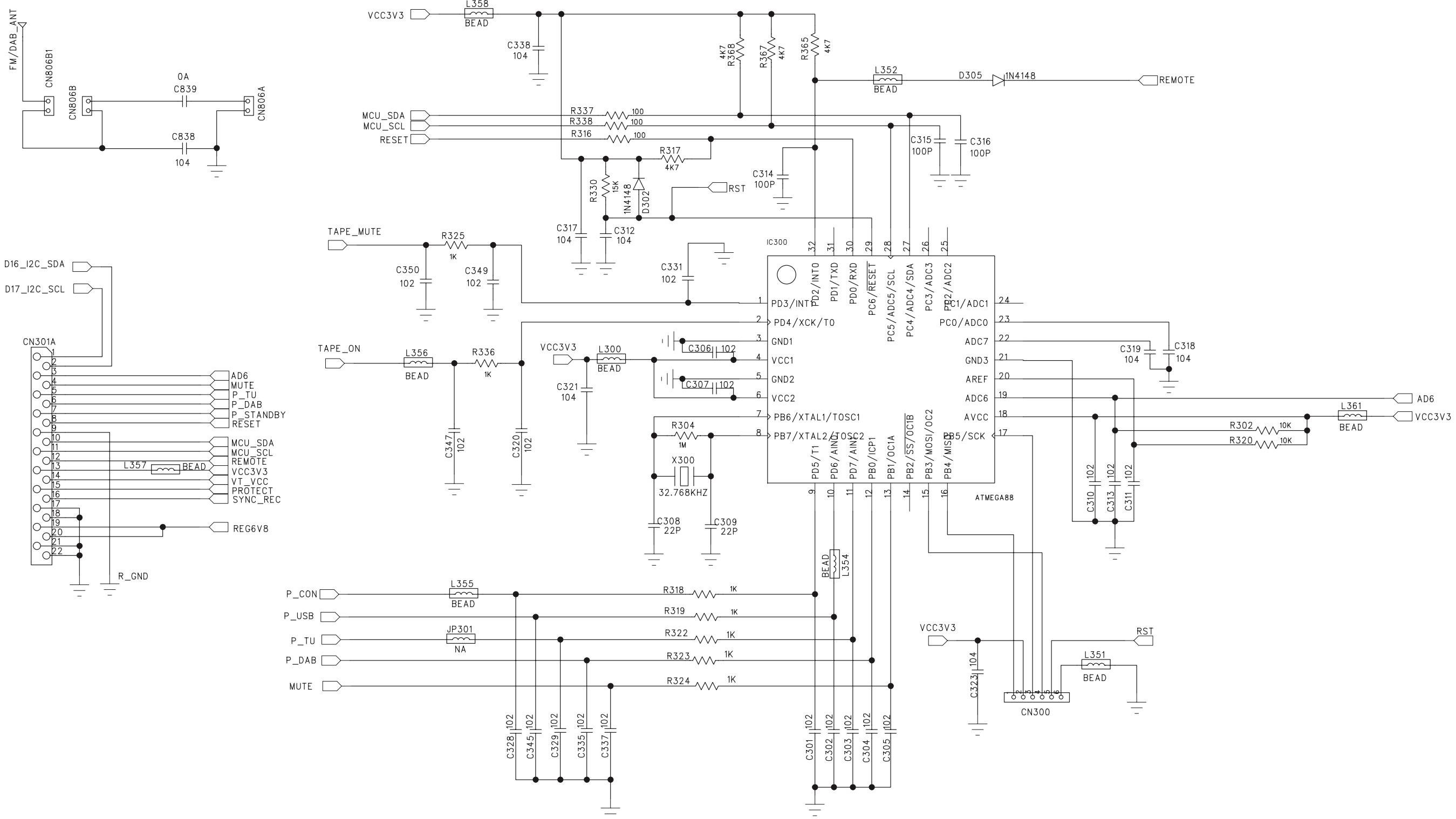
## CIRCUIT DIAGRAM - MCU BOARD



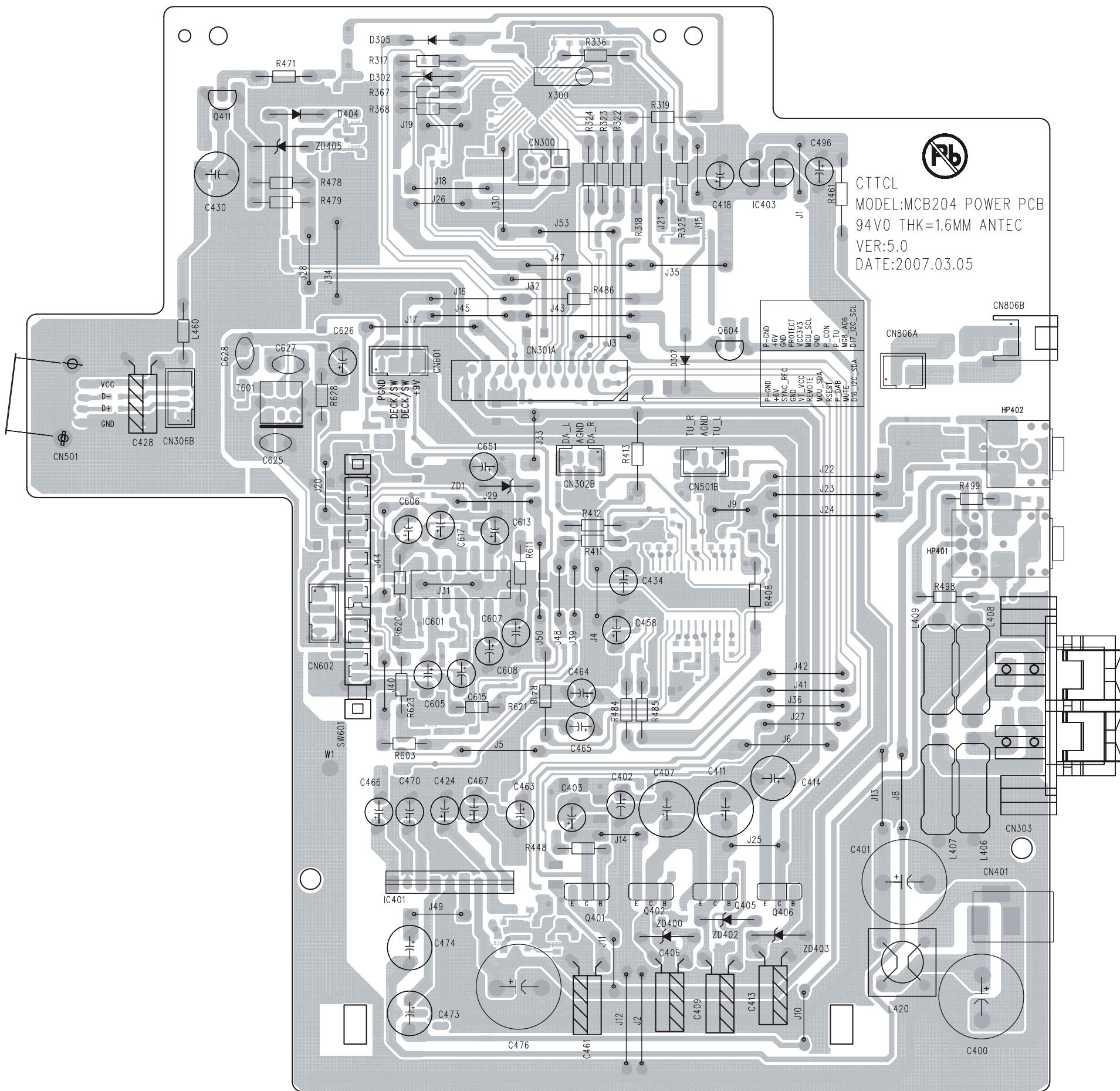
## CIRCUIT DIAGRAM - MCU BOARD MEMORY PART



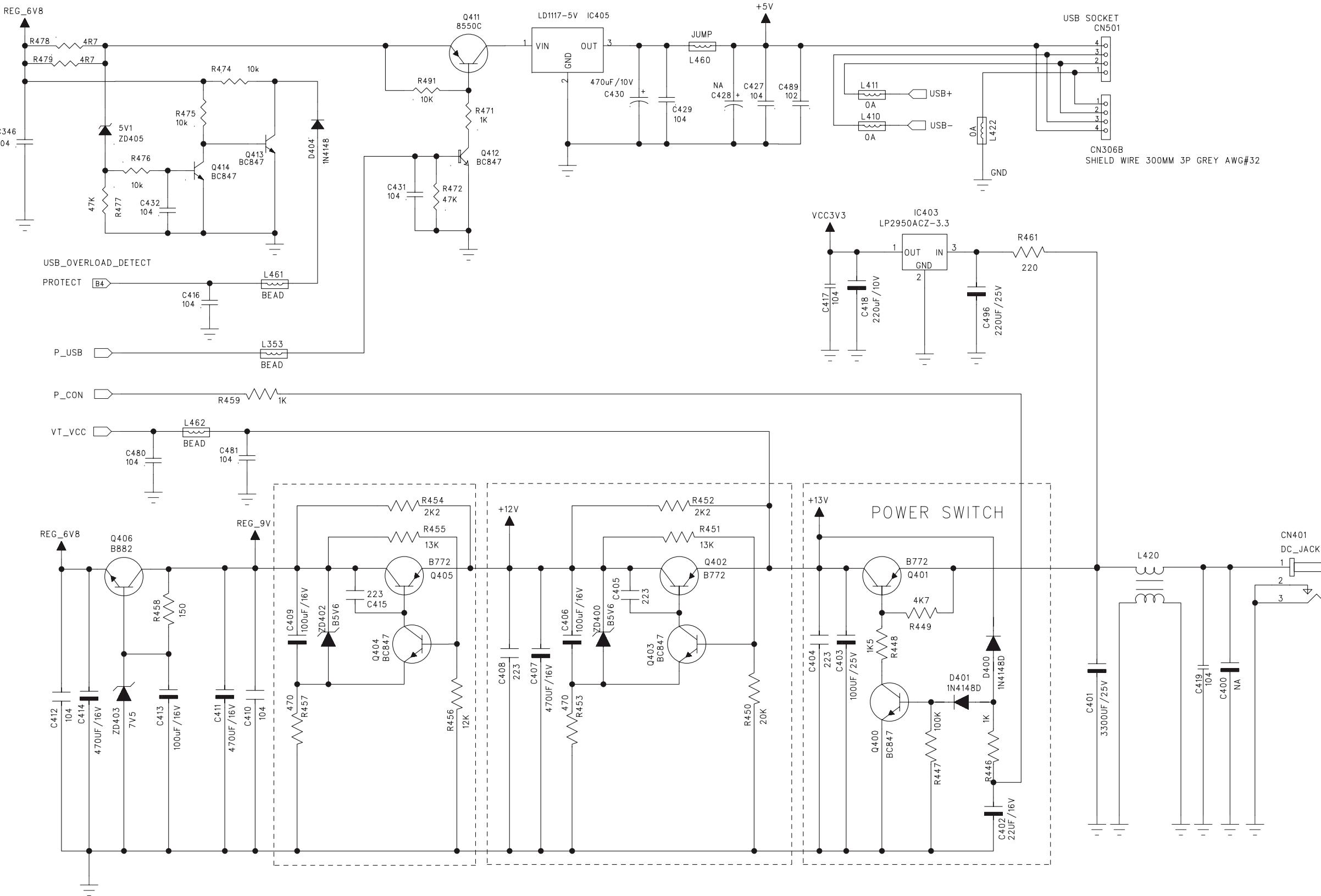
## CIRCUIT DIAGRAM - MCU BOARD SUB PART



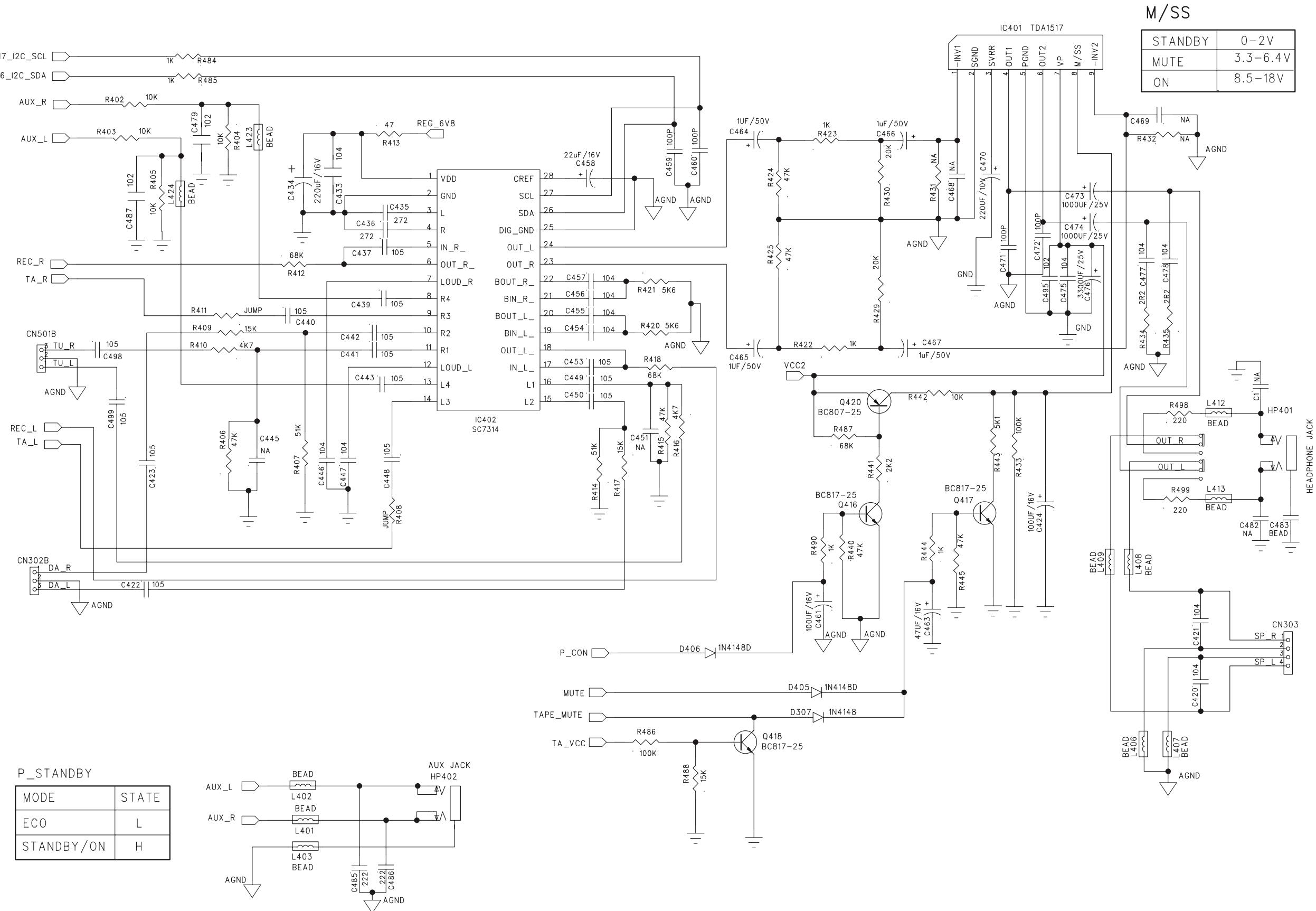
## PCB LAYOUT - POWER BOARD (TOP VIEW)



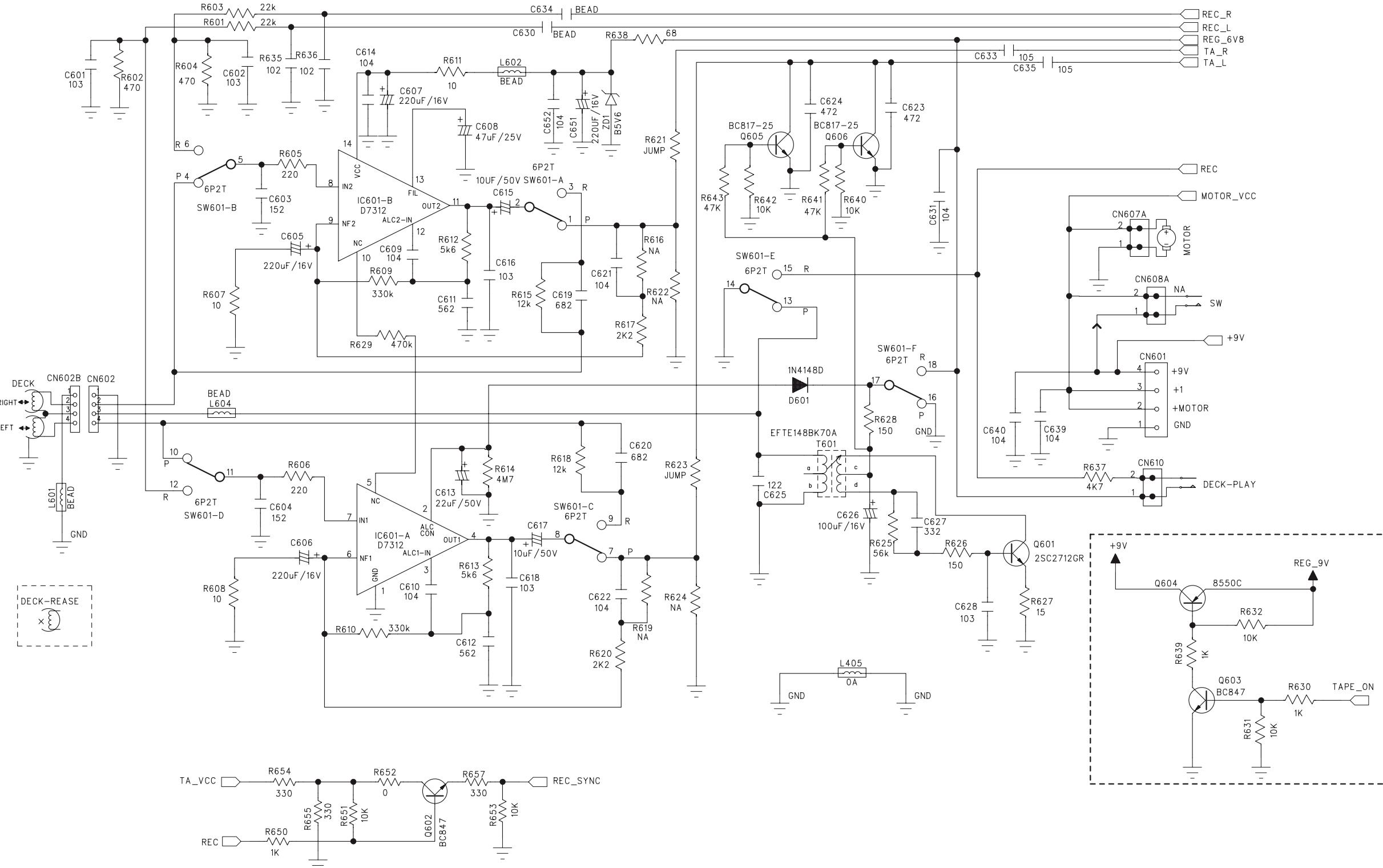


**CIRCUIT DIAGRAM - POWER BOARD**

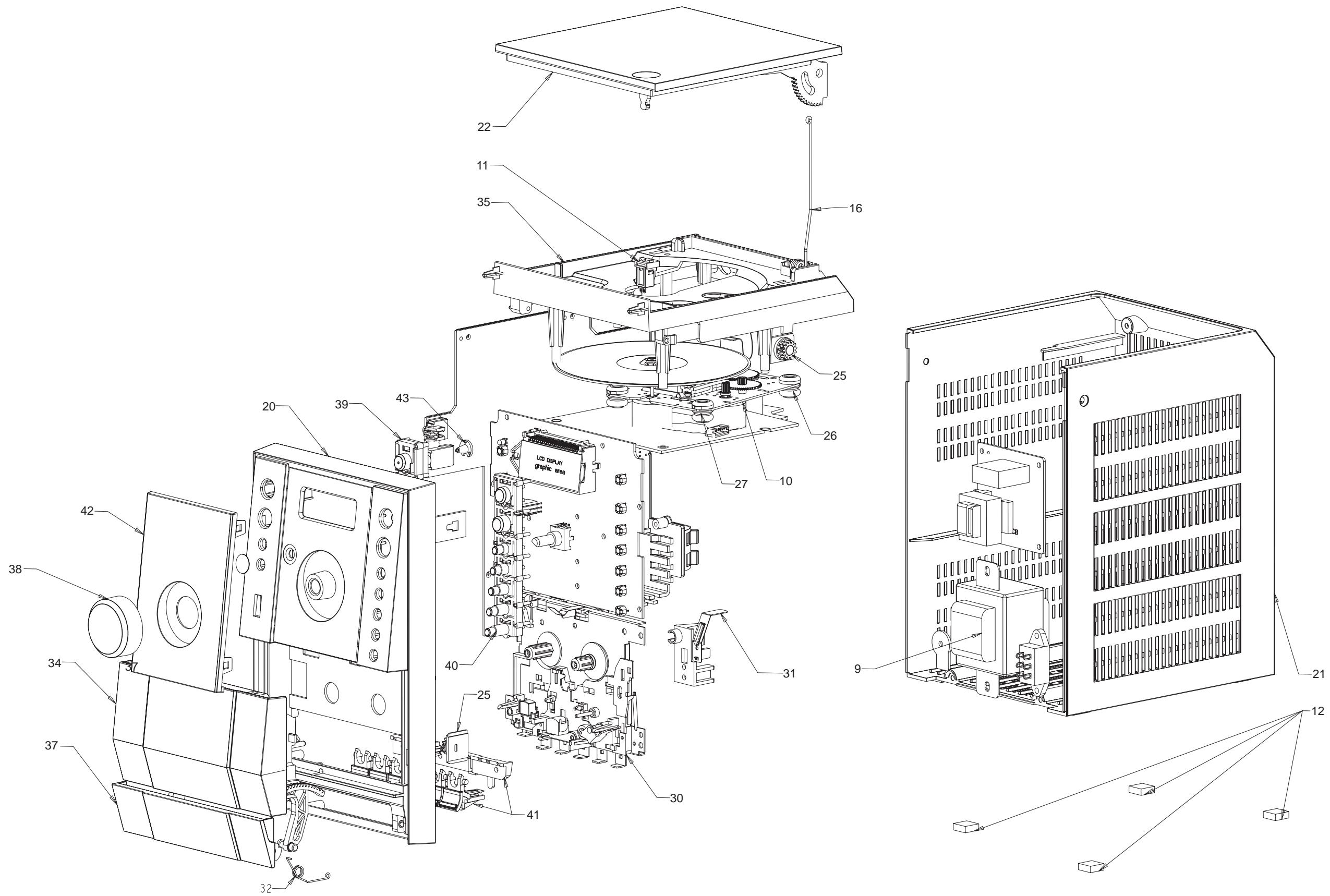
## CIRCUIT DIAGRAM - POWER BOARD AUDIO PART



## CIRCUIT DIAGRAM - POWER BOARD REC PART



## SET MECHANICAL EXPLODED VIEW



***MECHANICAL & ACCESSORIES PARTS LIST***

10	994000003392	CD MECHANISM DA11B3VF (SANYO)
11	996510000933	CD DOOR SWITCH 1P2T
16	996510003744	CD DOOR SPRING
20	996510003745	FRONT CABINET
21	996510003746	REAR CABINET
22	996510003757	CD DOOR
25	994000001295	DAMPER GEAR ASS'Y
26	996510000397	CD DAMPER PINK COLOR 40DEG
27	994000005115	CD DAMPER BLACK 658PH
30	996510003764	CASS. DECK MECHANISM CT302A
31	996510003741	RECORD SPRING PLATE
32	996510003742	CASSETTE DOOR SPRING
34	996510003758	CASSETTE DOOR
35	996510003761	CD TRAY
37	996510003759	CASS KEY DOOR
38	996510003747	VOL KNOB
39	996510003748	POWER BUTTON
40	996510003749	CONTROL KEYS
41	996510003760	CASS KEY WITH HOLDER
42	996510003756	DISPLAY LENS
43	996510003762	POWER LIGHT GUIDE
ANT	996510003766	ANT WIRE ASSEMBLY L2500MM 2P
W2	996510002328	16P FFC CABLE 100MM P=1.0MM
W3	996510003765	22P FFC CABLE L140MM P1.25MM
W4	996510002328	16P FFC CABLE 100MM P=1.0MM
W5	996510003763	DUST COVER
W6	996510003767	WOODEN SPEAKER (LEFT+RIGHT)
W7	996510003768	REMOTE CONTROL
W8	△ 996510003769	SWITCHING POWER SUPPLY 13V1.4A
W9	996510003743	CASSETTE KEY DOOR SPRING

**Note:** Only these parts mentioned in the list are  
normal service parts.

**ELECTRICAL PARTSLIST**

<b>MAIN BOARD</b>				<b>MCU BOARD</b>	
CF501	996510003722	FM CER. DISCRIMINATOR J10.7C	U1	996510003740	I.C. WM8725ED 14-PIN SOIC
CF502	996510003723	FM CERAMIC FILTER LT10.7MS2	U2	996510003736	I.C SST39VF800A-70-4C-EKE W/SV
D304	996510003726	SCHOTTKYBARRIER DIODE PRLL5	U3	996510003733	I.C. UTCLD1117/A 1.8V SOT-223
D306	996510003726	SCHOTTKYBARRIER DIODE PRLL5	U4	996510003737	I.C HY57V641620ETP-7 64M SDRA
DAB500	996510003725	DAB TUNER MODULE	U5	996510003739	I.C. TCC760
IC301	996510003731	I.C. V REGULATOR LD1117-3.3	U7	996510003738	I.C. MAX809STR SOT-23
IC500	996510003733	I.C. UTCLD1117/A 1.8V SOT-223	Y1	996510003735	XTAL 24.000MHZ 20PF +/-20PPM
IC501	996510003732	I.C. TB2132FNG			
IC502	994000003215	RDS IC SAA6581T			
IC503	996510003731	I.C. V REGULATOR LD1117-3.3			
<b>POWER BOARD</b>					
IC801	996510003730	I.C. SAA7824HL/M1A 557	C401	994000003217	AL.E.CAP 3300UF 25V
IC802	994000005753	I.C. D9258PH	C476	994000003217	AL.E.CAP 3300UF 25V
L534	996510003728	BOBBIN COIL 2 1/2T	CN303	996510000380	PUSH TERMINAL JACK PST-418
L535	996510003729	BOBBIN COIL 3 1/2T MD6B-03F44	CN401	996510001054	6.5MM DC JACK (DJ32-2)
L536	996510003734	SPRING COIL 3.5X0.5X5 1/2T	CN501	996510003842	USB CONNECTOR 4PINS
Q501	996510003718	TRANSISTOR KTC-8550C	HP401	996510003840	3.5MM STEREO JACK
Q510	996510003718	TRANSISTOR KTC-8550C	HP402	996510003841	3.5MM AUX IN JACK
Q802	996510003718	TRANSISTOR KTC-8550C	IC300	996510003843	I.C. ATMEGA88-20AU TQFP W/SW
Q803	996510003718	TRANSISTOR KTC-8550C	IC401	996510003715	I.C. TDA1517 SOT110
TC530	994000002418	TRIMMER CAP 220VDC 50%-0%	IC402	996510003846	I.C. SC7314 SELECTOR & E_VOL
VD533	996510003727	DIODE 1SV262	IC403	996510003845	I.C. LP2950ACZ-3.3 TO-92
VD534	996510003727	DIODE 1SV262	IC405	996510003844	I.C. VOLTAGE REGULATOR
X501	996510003724	CRYSTAL 75KHZ 20PF +/-20PPM	IC601	996510001411	I.C.D7312/D7312CP
X502	994000003209	CRYSTAL 4.332MHZ HC-49/S	L406	99651000388	CHOKE COIL 8UH 3A1941N
X801	994000005742	CRYSTAL 8.4672 MHZ 20PF	L407	99651000388	CHOKE COIL 8UH 3A1941N
			L408	99651000388	CHOKE COIL 8UH 3A1941N
			L409	99651000388	CHOKE COIL 8UH 3A1941N
<b>FRONT BOARD</b>			L420	994000003226	AC LINE FILTER 400UH -30%
D701	994000005763	LED INDICATOR RED	Q401	996510001414	TRANSISTOR KTB772
D702	996510001423	LED INDICATOR 3mm WHITE	Q402	996510001414	TRANSISTOR KTB772
IC701	996510001064	IC ET8861S (FOR LCD DRIVER)	Q405	996510001414	TRANSISTOR KTB772
IR701	994000005759	INFRARED RECEIVER IRM502H-S	Q406	996510003717	TRANSISTOR KTD882 (KEC)
LCD701	996510003720	SEGMENT LCD DISPLAY	Q411	996510003718	TRANSISTOR KTC-8550C
SW701	996510003721	TACT SWITCH TSJ-064301-250	Q601	996510003716	TRANSISTOR 2SC2712GR
SW702	996510003721	TACT SWITCH TSJ-064301-250	Q604	996510003718	TRANSISTOR KTC-8550C
SW703	996510003721	TACT SWITCH TSJ-064301-250	SW601	994000002397	REC SWITCH 6P2T
SW704	996510003721	TACT SWITCH TSJ-064301-250	T601	996510001408	AM OSC BLACK
SW705	996510003721	TACT SWITCH TSJ-064301-250	X300	996510003839	CRYSTAL 32.768KHZ 12.5PF
SW706	996510003721	TACT SWITCH TSJ-064301-250			
SW707	996510003721	TACT SWITCH TSJ-064301-250			
SW708	996510003721	TACT SWITCH TSJ-064301-250			
SW709	996510003721	TACT SWITCH TSJ-064301-250			
SW710	996510003721	TACT SWITCH TSJ-064301-250			
SW711	996510003721	TACT SWITCH TSJ-064301-250			
VR701	996510003719	ROT. ENCODER			

**Note:** Only these parts mentioned in the list are normal service parts.